

# **Roughness Index Computations by Straightedge Type Measurements in ProFAA**

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# ProFAA

- The FAA's computer program for computing pavement elevation profile roughness indexes
- Straightedge Index, Boeing Bump Index, IRI, Profilograph Index, and BandPass Filter
- Dynamic Coefficient of Nose Strut Force and Main Strut Force, CG, and CP for B-727, B-747, DC-9, and DC-10
- MakeSplineFit
  - File Format Conversion Program
  - “\*.txt” → “\*.pro”
- Free Download
  - <http://www.airporttech.tc.faa.gov/pavement/25rough.asp>



# Current File Conversion Program ( for “\*.pro”)

Make Spline Fit .pro File

Read File Exit

Input Sample Spacing, feet 0.082021

Output Sample Spacing, feet 0.082021

Scale Input to Inches 1.0

File Name

First Line

The input file is ASCII format with one elevation point numerical value per line as a decimal. Each value can have any number of characters. The first line in the file is discarded. The output file is binary format with the elevation point numerical values given sequentially as single precision floating point numbers (four bytes each).

# New File Conversion Program

**Convert Profile Format**

**Profile Format**

**Input File:** ProFAA  
ERD  
ASTM  
ProFAA  
Text

**Output File:** Text

Read File    Exit    Finished    Plot

Input Sample Spacing, feet: 0.082021  
Output Sample Spacing, feet: 0.082021  
Elevation Scale Factor (in -> out):  
Hi-Pass for Sim:

Input File Name: C:\Documents and Settings\songi\Desktop\My Folder\0\_selcom\_remove0.pro  
OutFile:

Plot Channel No.: 1    Total Channels: 1

**.Pro- Profile 1**  
Y-axis: 0.1778, 0.000, -0.5052  
X-axis: Hundreds of Feet, 2.549

**.txt- Profile 1**  
Y-axis: 0.1778, 0.000, -0.5052  
X-axis: Hundreds of Feet, 2.549

# New File Conversion Program

- Multiple file format conversions
  - “\*.erd”, “\*.ppf”, “\*.pro”, and “\*.txt”
- Text box to select a profile channel
- Instant profile plots to confirm the conversion before analysis

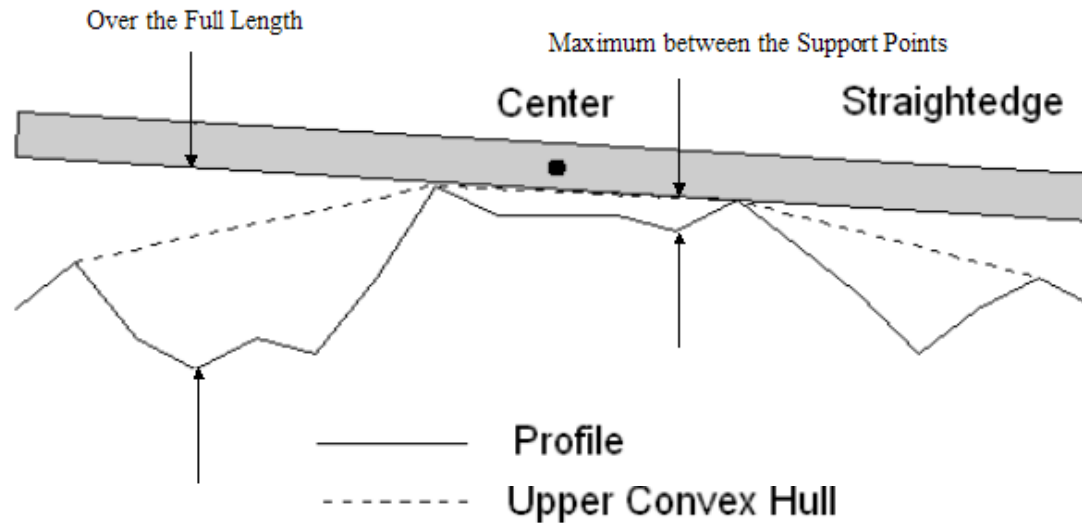


# Indexes from Straightedge Type Measurements

- (Regular) Straightedge Index
- Rolling Straightedge Index
- Boeing Bump Index
- Profilograph Index



# Straightedge Index



- Maximum Deviation Over the Full Length
- Maximum Deviation between the Support Points
- An Unique Feature of ProFAA

# Straightedge Index Specs

	<u>FAA</u>	<u>ICAO</u>	<u>USACE</u>
Length (AC)	16-foot	9.8-foot	12-foot
Full or Between	Full	Full	Between
Length (PCC)	16-foot	9.8-foot	12-foot
Full or Between	Full	Full	Full

Reference

AC150/5370-10

ICAO Annex 14

UFGS-02749  
UFGS-02753  
UFGS-02751N





# Straightedge Simulation

- Optional selections for measuring methods (Full length or Between) and straightedge length (5 to 250 feet)
- Straightedge places at every data points and average of the maximum deviation at each point becomes straightedge index



Operations

Read File

In / Out

Undo Zoom

Zoom

Undo NewLen

New Length

Run Sim

Save Profile

Exit

SmoothEnds  metric

Runway

Indexes

Straightedge

.1128

Boeing Bump

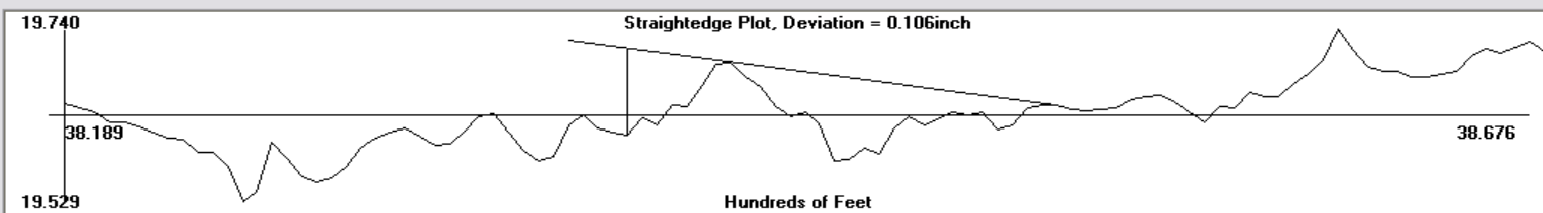
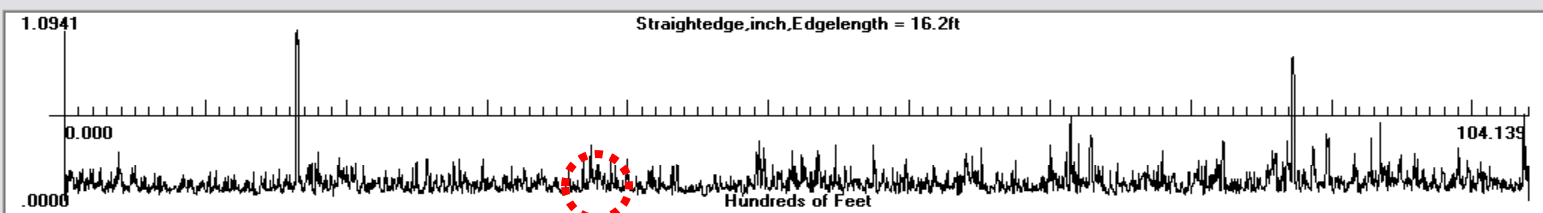
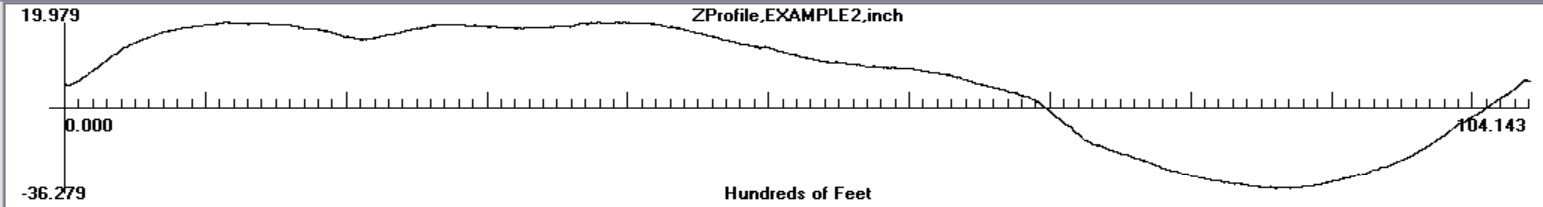
IRI (1/4 car)

CA Profilograph

Bandpass Filter

ShowBars

Automatically Process All



Finished Straightedge X = 3,835.78ft Y = 0.412inch DelX = 0.00,inch DelY = -0.072inch Current = Straightedge

Operations

Read File  
In / Out  
Undo Zoom    Zoom  
Undo NewLen    New Length  
Run Sim  
Save Profile  
Exit

SmoothEnds     metric

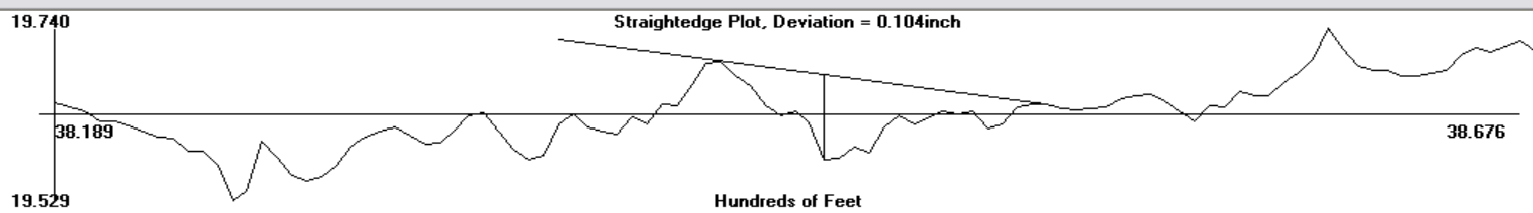
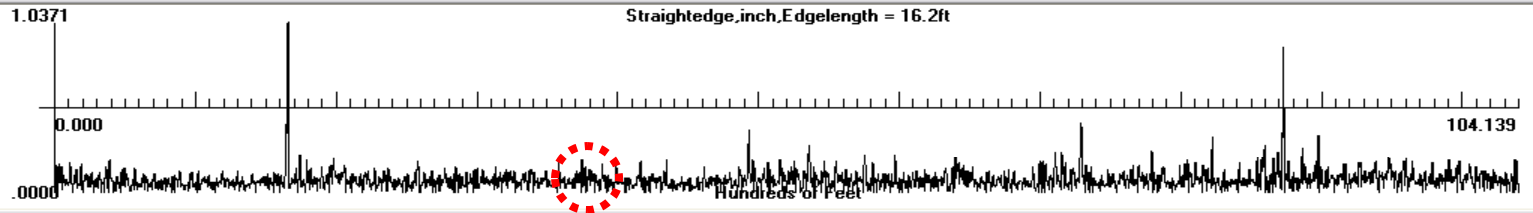
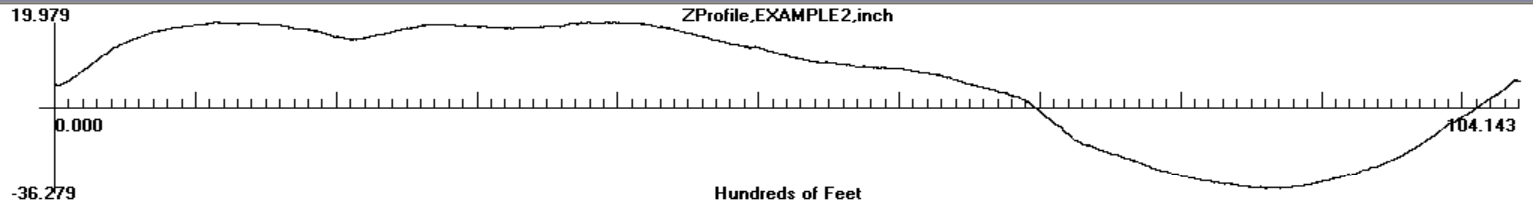
Runway    Save Indexes

Indexes

- Straightedge
- Boeing Bump
- IRI (1/4 car)
- CA Profilograph
- Bandpass Filter

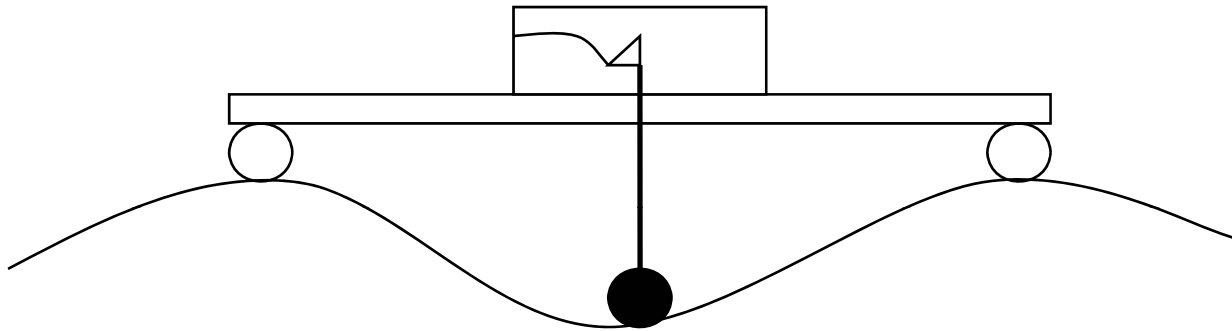
ShowBars

Automatically Process All



Finished Straightedge    X = 10,454.07ft    Y = 0.817inch    DelX = 0.00,inch    DelY = 0.026inch    Current = Straightedge

# Rolling Straightedge



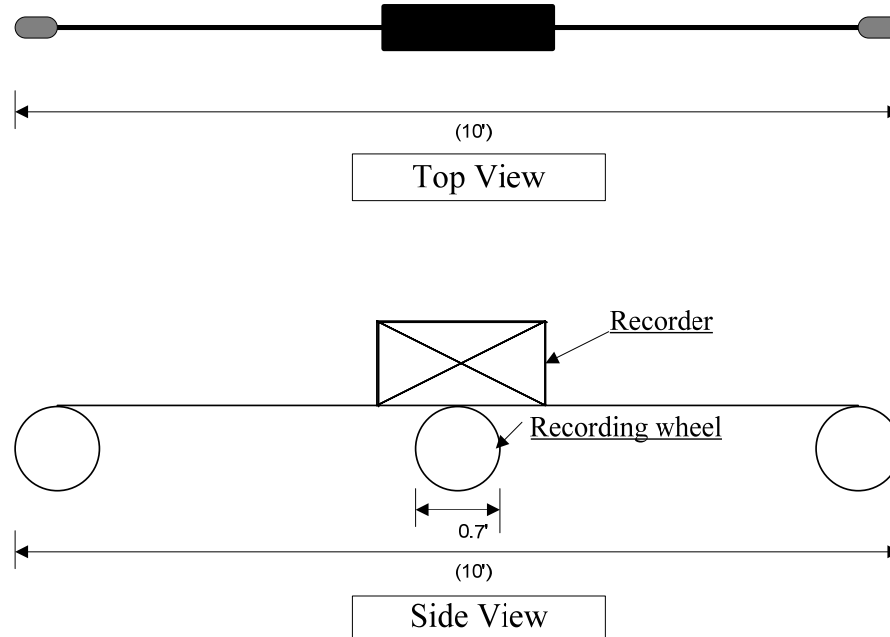
- Recording wheel is located at the center of straightedge
- A couple of “rolling” wheels are placed at both ends
- Straightedge travels on pavement surface

# Rolling Straightedge Simulation

- CA profilograph simulation function in ProFAA was modified
- Twelve supporting wheels are replaced by two
- 10-foot straightedge length and 0.7-foot recording wheel diameter

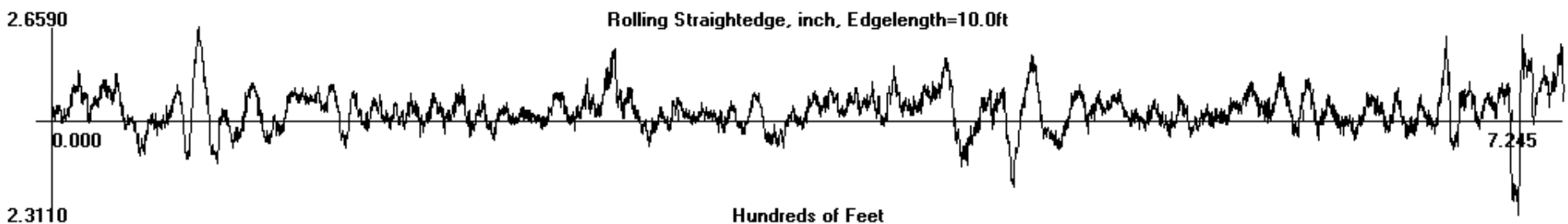
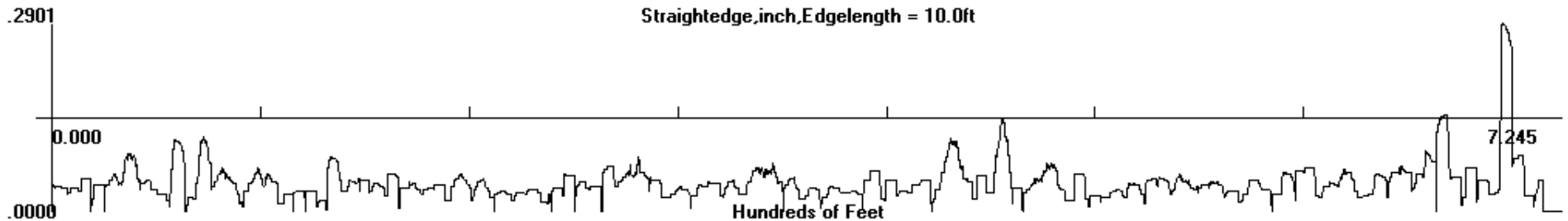


# Rolling Straightedge in ProFAA



$$R(x) = \left( \sum_{i=1}^N C_i P_i(x - d_i) \right) - P_r(x - d_r)$$

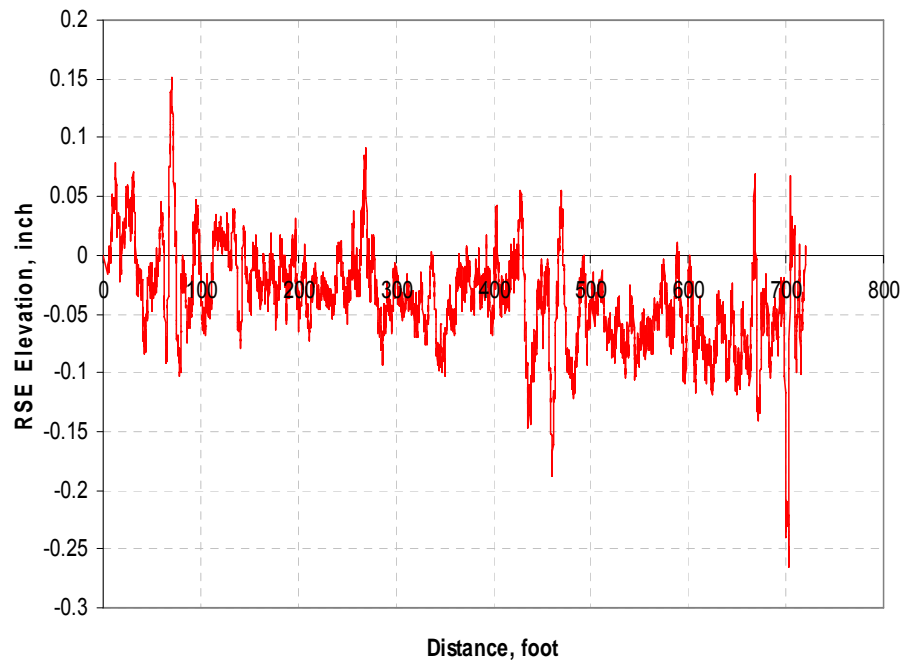
# Straightedge and Rolling Straightedge



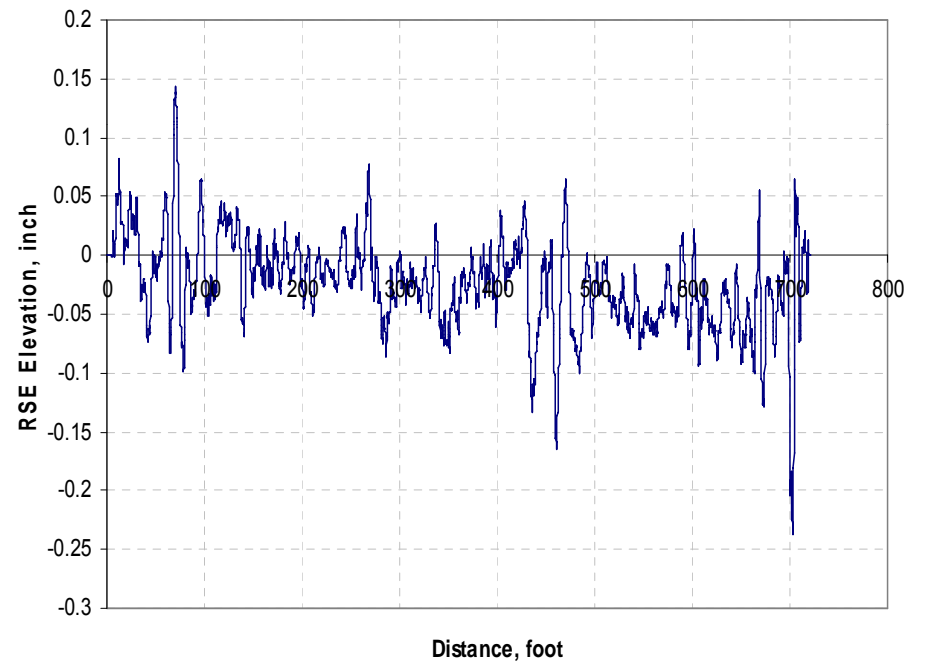
- Rolling Straightedge
  - Measurement Point: Center of the Straightedge by Recording Wheel
  - Two Supporting Wheels at Both Ends

# Rolling Straightedge Simulation Comparisons

### ProFAA

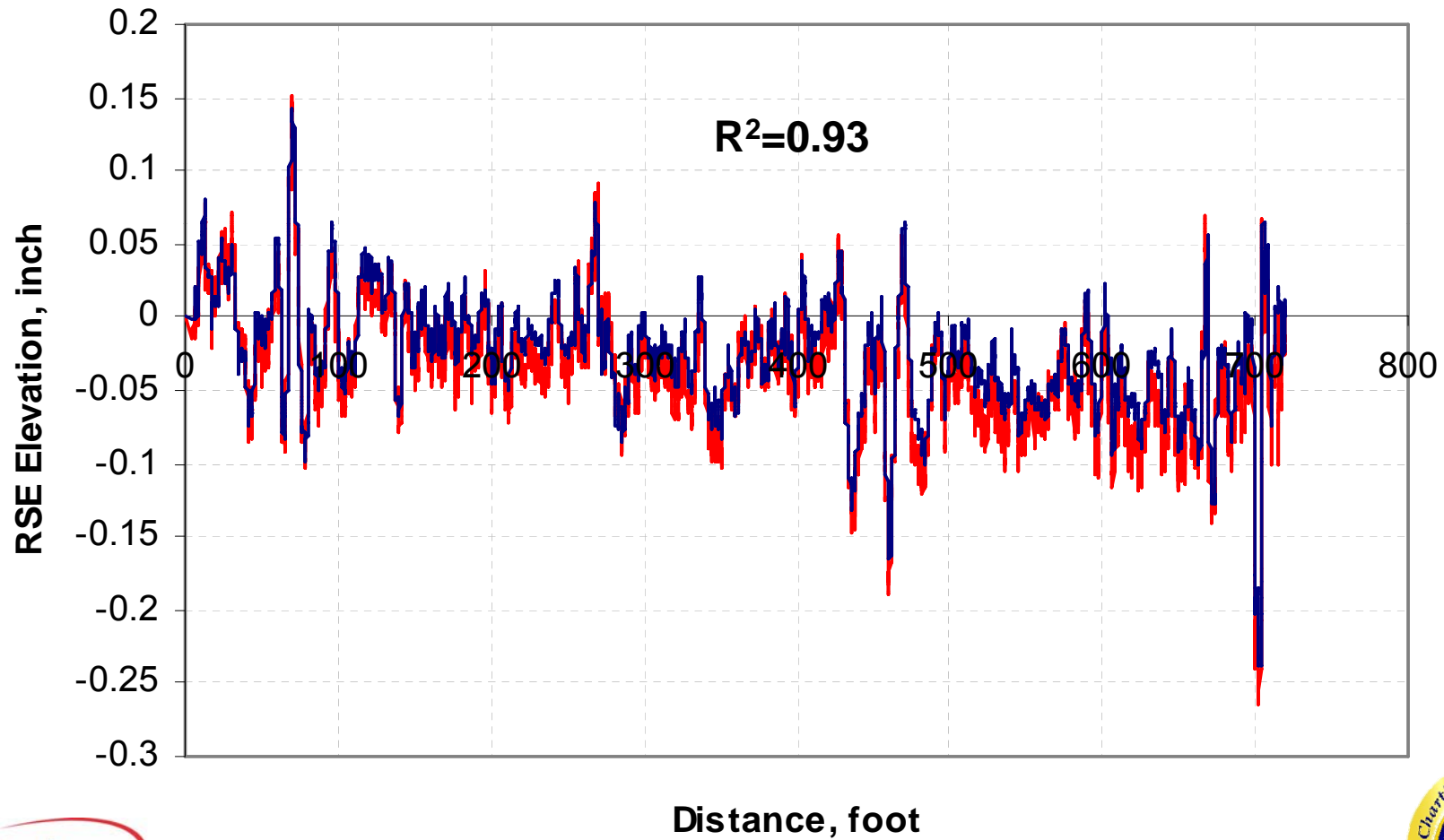


### ProVAL





# Rolling Straightedge Simulation Comparisons (Cont'd)



# Boeing Bump Index

- Defined in terms of bump height versus wavelength for individual disturbances
- Construct a straightedge between two points on the elevation profile of a runway and to compare the ratio: (measured bump height) / (limit of acceptable bump height)
- Currently, Straightedge length is variable from 1 m to 60 m
- Draft Advisory Circular 150/5380-9: “Guidelines and Procedures for Measuring Airfield Pavement Roughness”



# Boeing Bump Index Computation

- Step 1: compute the bump height and bump length
- Step 2: compute the limit of acceptable bump height (lower limit criteria curve)
- Step 3: compute the ratio (measured bump height) / (limit of acceptable bump height)
- Step 4: take the largest of all values computed in step 3 (Boeing Bump Index) for the selected sample point
- Step 5: Repeat steps 1 through 4 for all sample points in the profile

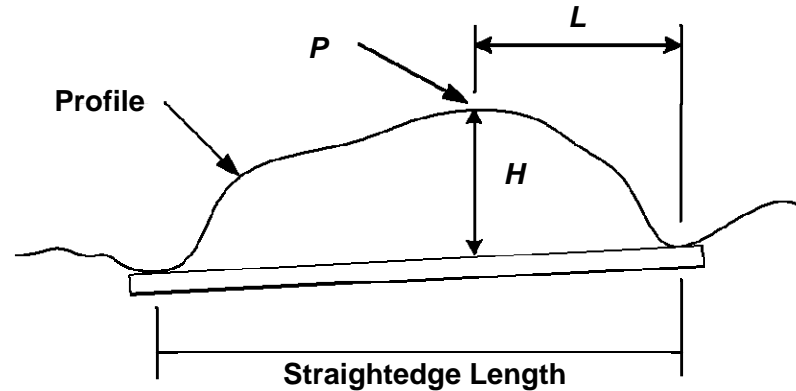
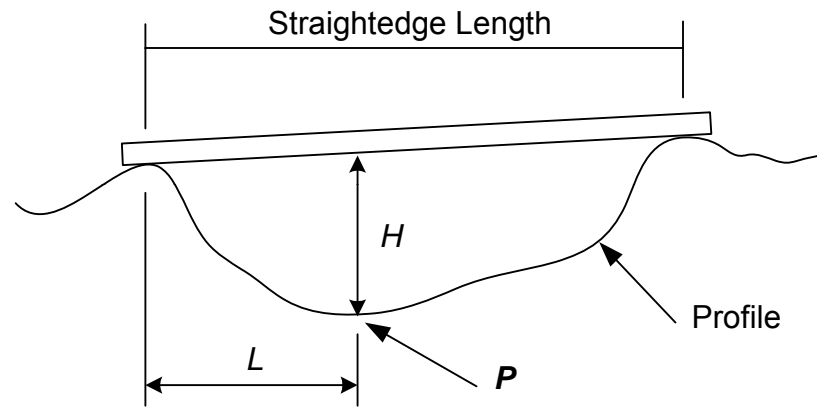


# Boeing Bump Index Computation

- Step 1: compute the bump height and bump length
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- Step 4: take the largest of all values computed in step 3 (Boeing Bump Index) for the selected sample point
- Step 5: Repeat steps 1 through 4 for all sample points in the profile



# Step 1: Bump Length (L) & Bump Height (H)

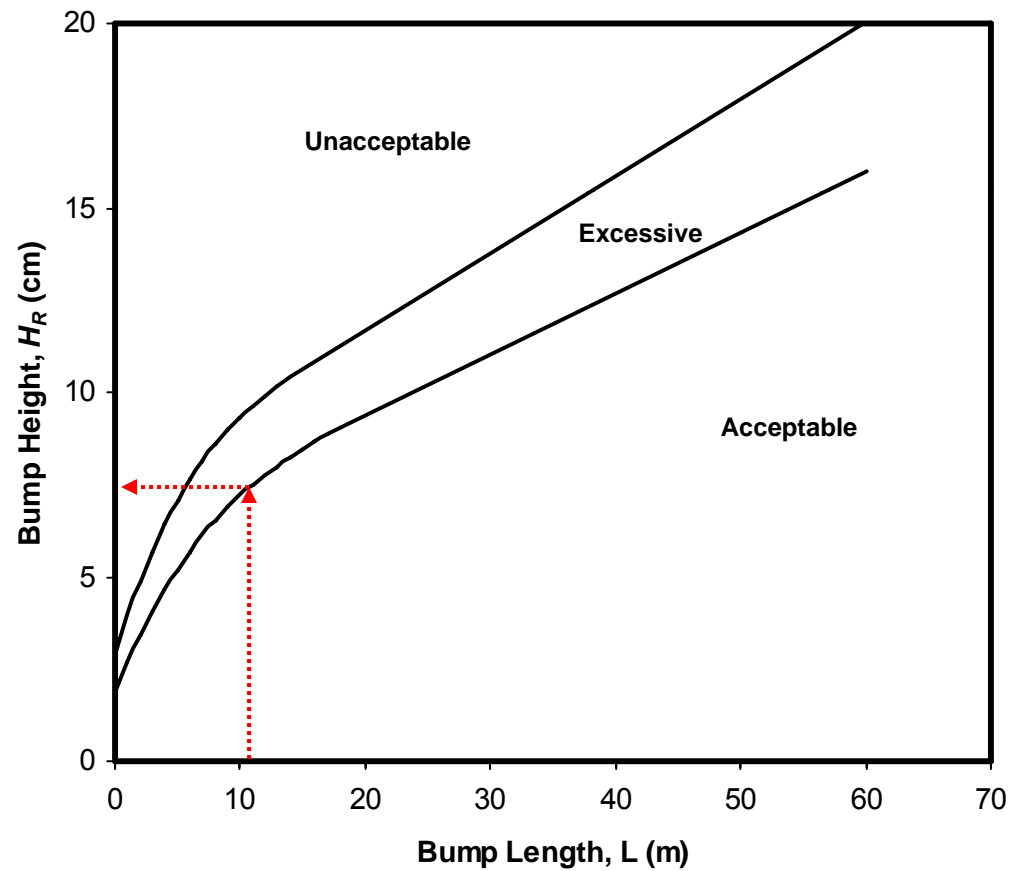


# Boeing Bump Index Computation

- Step 1: compute the bump height and bump length
- Step 2: compute the limit of acceptable bump height (lower limit criteria curve)
- Step 3: compute the ratio (measured bump height) / (limit of acceptable bump height)
- Step 4: take the largest of all values computed in step 3 (Boeing Bump Index) for the selected sample point
- Step 5: Repeat steps 1 through 4 for all sample points in the profile



# Step 2: Acceptable Bump Height ( $H_R$ )

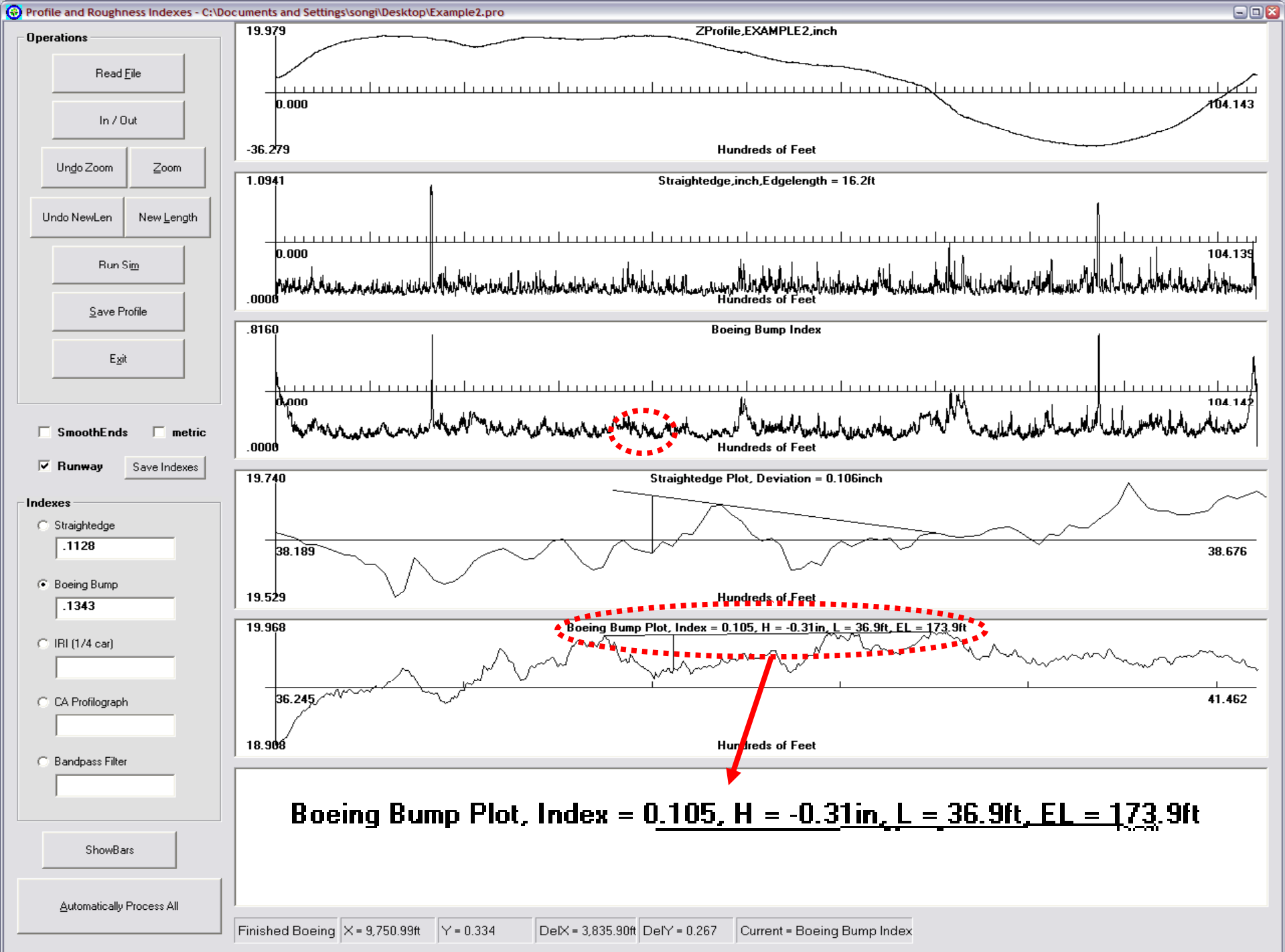


# Boeing Bump Index Computation

- Step 1: compute the bump height and bump length
- Step 2: compute the limit of acceptable bump height (lower limit criteria curve)
- Step 3: compute the ratio (measured bump height) / (limit of acceptable bump height)
- Step 4: take the largest of all values computed in step 3 (Boeing Bump Index) for the selected sample point
- Step 5: Repeat steps 1 through 4 for all sample points in the profile







# CA Profilograph Simulation

- Previously, measured and simulated CA profilograph profiles using ProFAA were compared
- Equation:  $R(x) = (\sum_{i=1}^N C_i P_i(x - d_i)) - P_r(x - d_r)$
- Pavement Type: PCC
- Different Pavement Conditions
- Correlation Coefficient: 0.9173 – 0.9570



# Bump Template

- The procedure for manually determining bump height from a template and a Profilograph paper trace is defined in various documents
- ASTM E 1274-03, “Standard Test Method for Measuring Roughness with a Profilograph,”
- ACPA Publication TB-006.0-C, “Constructing Smooth Concrete Pavements,” 1990, provides more detail on manipulating and positioning the bump template
- NCHRP Report 1-31, “Smoothness Specifications for Pavements,” 1997



# Bump Height and Width Specs for Template

Agency	Bump	
	Height, inch (mm)	Width, ft (m)
<u>FAA</u>	0.4	25
ASTM	-	25
<u>ACPA</u>	0.4	25
FHWA Website	0.3 / 0.4	25 (7.5)
Idaho	0.3 (8)	25 (8)
Indiana	0.3 (7.62)	25
Iowa	0.5	25
<u>Kansas</u>	0.4	25
South Dakota	0.3 (8)	25 (8)
Texas	0.3 (7.62)	25 (7.62)
Saskatchewan, CA	0.315 (8)	24.9 (7.6)
Alberta, CA	0.315 (8)	24.6 (7.5)



**Operations**

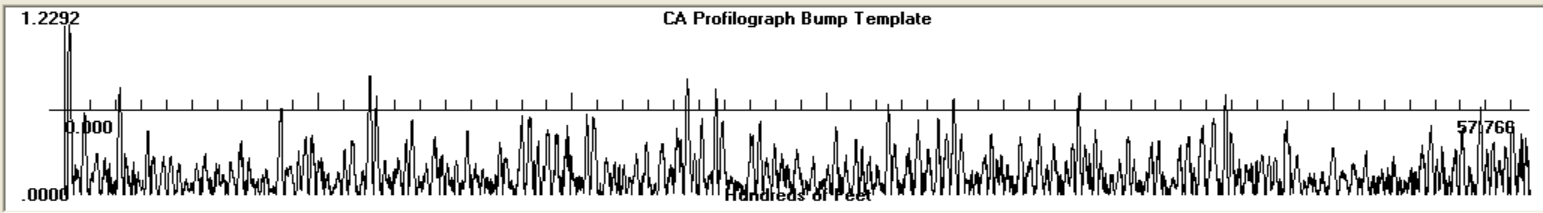
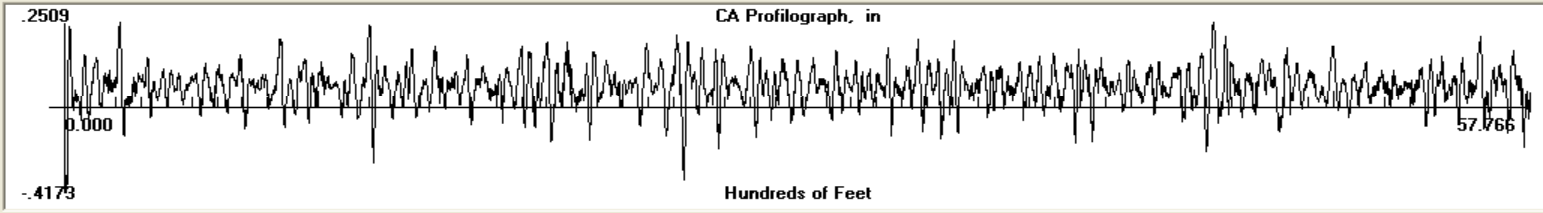
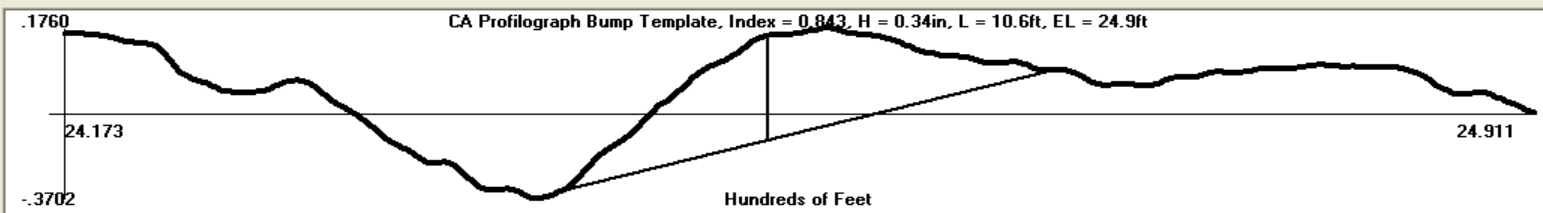
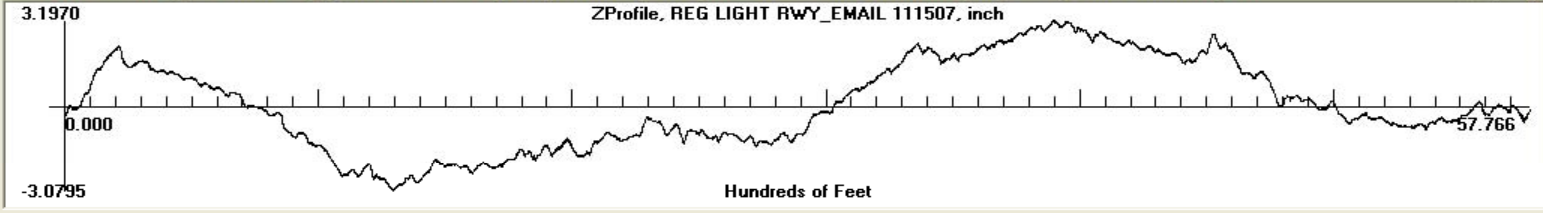
Zoom All

Smooth Ends     Metric Unit

Runway   

**Indexes**

- Straightedge    Text File
- Boeing Bump    Text File
- IRI (1/4 car)    Text File
- CA Profilograph    Text File
- Bandpass Filter    Text File
- Bump Template
- Aircraft Simulation



Plotting Bump Template Index    X = 2.854.84ft    Y = 3.721.inch    DelX = 2.452.85ft    DelY = 0.58    Current = CA Profilograph Bump Template

# Thank You

- ProFAA & MakeSplineFit
  - <http://www.airporttech.tc.faa.gov/pavement/25rough.asp>
- Injun Song
  - Email: [Injun\\_song@sra.com](mailto:Injun_song@sra.com)

